

CHARACTERIZATION OF DAIRY EFFLUENT

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ABSTRACT

Physico-chemical parameters of both untreated and industry treated dairy effluent was carried out. The results revealed that BOD, COD, TDS, TSS etc. of dairy effluent were found to be high even after treatment exceeding the CPCB limits.

INTRODUCTION

Industrialisation is an important tool for the development of any Nation. Consequently the industrial activity has expanded so much all over the world today, that it has become a matter of major concern of the deteriorating environment (Tiwari, 1994). With the rapid growth of industries in the country, pollution of natural water by industrial waste has increased tremendously (Muthusamy and Jayabalan, 2001). Water pollution is the most serious problem faced by Man today. Dairy industry is one of the important industry causing water pollution. In India, dairy industry generates about 6-10 litres of waste water per litre of milk processed depending upon the process employed and product manufactured (Tiwana, 1985).

Generally dairy wastes contain large quantities of milk constituents such as casein, lactose, fat, inorganic salts besides detergents and sanitizers which contribute largely towards high BOD and COD (Marwaha *et.al.*, 2001). The high values of suspended solids and dissolved solids shows its high pollution potential. Discharge of such wastes into inland surface water will lead to depletion of oxygen in the water bodies, affecting aquatic life and creating unaesthetic anaerobic conditions.

Several investigations and their reports are available about other industrial effluents, but work on dairy effluent is meagre. Hence the present investigation is aimed to analyze the physico-chemical characteristics of the both untreated and industry treated dairy effluent.

MATERIALS AND METHODS

For the present study, dairy effluent (Both untreated- site A and industry treated- site B) were collected from a dairy, situated in Chennai.

Effluent was collected in 2 1/2 litres capacity polythene containers for a period of 18 months from January 2001 to June 2002 and were brought to the laboratory with due care and were stored at 20°C for further analysis. The physico-chemical parameters such as pH, EC, TDS, TSS, BOD, COD, alkalinity, total hardness, oil and grease, sodium, potassium, calcium, nitrate, sulphate, a phosphate and chloride of dairy effluent were analyzed following Standard procedure of APHA (1989).

RESULTS AND DISCUSSION

Analysis of physico-chemical characteristics of the dairy effluent collected from site A and B for a period of 18 months are shown in Table 1 and 2. The present investigation revealed that the dairy effluent was milky and greyish black in colour with disagreeable odour which may be due to decomposition of organic matter or presence of various aromatic and volatile organic compounds (Singh *et.al.*, 1998) and it may also be due to microbial activity (Nagarajan and Shasikumar, 2002). A large number of pollutants can impart colour, taste and odour to the receiving water there by making them unaesthetic and unfit for domestic consumption. The pH of untreated dairy effluent was between 4.5 to 9 and while in industry treated effluent it ranged from 7.0 to 8.5. Though the pH is alkaline in fresh conditions, the waste becomes acidic due to decomposition of lactose into lactic acid under anaerobic conditions and may cause corrosion of sewers (Joseph, 1995).

The electrical conductivity (EC) of untreated dairy effluent ranged between 1075-2886 μhos/cm whereas in industry treated effluent it was between 885 to 1950 μhos/cm and they were found to be within the permissible limits (3000 μhos/cm) issued by irrigation guidelines (Hamoda and Al- Awadi, 1996). Such low EC could be attributed to the presence of organic compounds in the effluent (Marwaha *et.al.*, 1998).

TSS levels in both untreated (20-700 mg/L) and industry treated (19-650 mg/L) were found to be beyond the permissible limit (100 mg/L) of ISI (1979) for effluent discharge which could be due to various environmental factors, reducing the diversity of aquatic life and resulting in oxygen depletion.

With regard to TDS, both untreated and industry treated effluent were found to have high levels of TDS compared to permissible limits of CPCB (1995) and this high level of TDS may be due to salt content present in the

**TABLE -1
Physico-chemical parameters of dairy effluent collected from site A during the period of Jan. 01 to Jun. 02**

Parameters	Jan	Feb	Mar	Apr	May	June	July	Aug	Sep	Oct	Nov	Dec	Jan-02	Feb	March	April	May	June
	4.5 1900 40 1150 390 680 0.025 440 420 98 17 215 10 26 10 215	6 1500 30 1000 300 610 0.030 425 430 95 20 225 15 15 14 198	6.5 1075 20 890 260 460 0.050 400 435 90 25 230 45 14 170	8 2600 90 1500 400 795 0.068 450 448 96 27 365 90 48 15 370	6.5 2624 134 1720 420 952 0.070 475 455 100 28 372 100 50 18 415	6 2886 300 1890 440 1500 0.079 590 450 107 30 278 103 54 20 417	6.5 2540 700 1900 455 1590 0.080 600 490 120 35 385 104 50 21 420	7 2526 600 2426 490 1590 0.082 652 530 151 40 387 114 39 23 446	6.5 2400 560 2320 330 1630 0.088 660 460 101 50 351 58 35 430	6 2376 560 1652 310 910 0.061 500 445 97 22 350 15 30 426	6 2183 440 1610 295 320 0.059 482 420 95 15 274 7 25 358	6 1950 250 1536 260 300 0.058 464 410 90 15 229 7.5 20 299	5 1475 38 1250 380 685 0.030 450 400 87 12 225 7 18 175	6.5 1100 25 1010 310 615 0.015 442 390 85 11 221 7 17 200	6 2640 24 895 270 470 0.013 440 380 80 9 219 6 16 210	8 2700 95 1495 410 790 0.016 456 382 89 17 295 7.5 26 375	8.5 2750 130 1725 430 955 0.025 470 395 97 22 300 10 30 410	5.5 2700 310 1900 450 1510 0.045 500 430 105 28 310 15 40 18 415
Colour	Milky																	
Odour	Disagreeable																	
pH																		
EC μhos/cm																		
TSS mg/L																		
TDS mg/L																		
BOD mg/L																		
COD mg/L																		
Oil & Grease mg/L																		
Alkalinity mg/L																		
Total Hardness mg/L																		
Calcium ppm																		
Potassium ppm																		
Sodium mg/L																		
Sulphate mg/L																		
Nitrate mg/L																		
Phosphate mg/L																		
Chloride mg/L																		

TABLE -2
Physico-chemical parameters of dairy effluent collected from site B during the period of Jan 01 to June 02

Parameters	Jan	Feb	Mar	Apr	May	June	July	Aug	Sep	Oct	Nov	Dec	Jan-02	Feb	March	April	May	June	
Colour							Greyish Black												
Odour							Disagreeable												
pH	7	7.5	7.5	8	8.5	8	7.5	8.5	8.5	8.5	7.5	8	7	8	7.5	8.5	8	8.5	8.5
EC μ hos/cm	946	900	890	1060	1471	1800	1932	1950	1858	1810	1800	1750	940	890	885	1070	1480	1810	1810
TSS mg/L	380	29	19	80	125	225	356	650	580	540	429	236	35	24	21	90	127	300	300
TDS mg/L	980	960	720	890	1150	1250	2318	2200	1698	1200	1125	895	950	710	690	880	1145	1255	1255
BOD mg/L	200	195	170	173	180	210	250	200	160	146	135	100	210	200	175	180	185	200	200
COD mg/L	350	300	295	325	340	410	440	446	390	350	336	310	345	315	305	320	345	400	400
Oil and Grease mg/L	0.015	0.020	0.025	0.060	0.061	0.063	0.063	0.063	0.068	0.055	0.052	0.049	0.022	0.010	0.009	0.010	0.015	0.020	0.020
Alkalinity mg/L	425	420	395	425	450	545	580	624	392	465	450	452	442	425	420	430	460	475	475
Total Hardness mg/L	400	405	400	425	430	405	468	418	310	430	403	390	385	376	360	358	387	396	396
Calcium ppm	95	90	85	90	97	100	110	104	78	95	90	80	81	70	65	75	90	95	95
Potassium ppm	15	17	22	25	26	28	33	37	45	20	18	12	10	9	6	15	16	24	24
Sodium mg/L	200	210	218	340	342	356	365	293	202	320	245	210	208	203	205	255	275	280	280
Sulphate mg/L	8	12	18	30	55	65	70	85	43	14	7	7	3	3	2	4	4.5	5	5
Nitrate mg/L	22	34	40	45	49	52	48	33	31	27	23	17	16	12	10	21	23	30	30
Phosphate mg/L	8	11	10	12	13	14	16	20	4	7	5	4	4	3	3	6	10	14	14
Chloride mg/L	200	185	160	352	410	412	400	435	420	416	345	290	170	195	200	370	405	400	400

sample and also renders it unsuitable for irrigation.

The results of present study revealed that BOD levels of both untreated (260-490 mg/L) and industry treated (100-250 mg/L) dairy effluent surpassed the CPCB limit of 30 mg/L for effluent discharge into inland surface waters reflecting high organic load and pollution potential. Moreover the presence of organic matter will promote anaerobic processes leading to the accumulation of toxic compounds in water bodies. This is in accordance with the work of Panneerselvam (1998) and Prabakar (1999).

The present investigation showed high levels of COD in both untreated and industry treated effluent which could render the aquatic body unsuitable for the existence of aquatic organism (Goel, 2000) due to the reduction in the dissolved oxygen content (Panneerselvam, 1998).

Analysis of dairy effluent from both sites showed the presence of oil and grease which was far below the permissible limits of CPCB (1995). Though oil and grease are found in negligible amount, its continuous discharge into an aquatic ecosystem could also destroy the nursery ground of a variety of fishes (Kumaraguru, 1995). Alkalinity was found to be high which is harmful to aquatic organism (Nemerow, 1978).

It may be noted that total hardness, calcium, potassium, sodium, nitrate, sulphate and phosphate including chloride were found to be higher in both the untreated and industry treated dairy effluent when compared to the limit prescribed by IKC (1993) and CPCB (1995). The presence of ions impart hardness to water and make it unsuitable for washing, bathing and industrial purposes. The results of the above study is in agreement with the work of Panneerselvam (1998) and Prabakar (1999) in sago and sugar mill effluents. From the results of above study it can be inferred that physico-chemical parameters such as BOD, COD, TDS and TSS were recorded to be higher than the permissible limits of CPCB in both untreated and industry treated dairy effluent. Moreover, the untreated effluent was found to be more toxic compared to industry treated effluent which may be due to the treatment process that perhaps reduced the toxicity of the effluent and this is in accordance with the observations of Thorat and Wagh (2000), Noorjahan *et. al.* (2000) and Nagarajan (2002) and Shasikumar (2002). Though a number of physical and chemical methods are available for the treatment of dairy effluent one such method which gained importance is the biological method using micro organism and it was found to be most promising technique for the dairy waste treatment (Chaubey, 2002) and the micro organisms serves as efficient detoxifiers of pollutants capable of oxidizing the organic and inorganic constituents. Further the biologically treated dairy effluent can be used for agricultural (Geetha and Vembu, 1998) and aquacultural purposes (Nagarajan and Shasikumar, 2002) after suitable dilution.

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